

Customer: Hollywood Remount

JOB#:

	Project Description: Remount Medic Master Body	
	Chassis: Existing FL - M2 from Horton Ambulance	
	Ambulance Module OEM: Medic Master	
	Sales Manager: Scott Newcomer	
Section #	Section Description	Totals
1	<u>Lighting</u>	\$ 17,702.63
2	<u>Electrical</u>	\$ 30,677.10
3	<u>Heating and Air Conditioning</u>	\$ 17,150.37
4	<u>Doors</u>	\$ 18,146.48
5	<u>Exterior Installation and Hardware</u>	\$ 12,945.05
6	<u>Interior Installation, Modifications, and Cabinets</u>	\$ 22,870.07
7	<u>Fabrication and Body Modifications</u>	\$ 19,245.15
8	<u>Paint and Graphics</u>	\$ 14,020.00
9	<u>Body Mount and Chassis Prep</u>	\$ 15,315.70
10	<u>Quality Control and Detail</u>	\$ 4,551.70
11	<u>Stryker 6507 Power Pro 2 High Config</u>	\$ 33,897.75
12	<u>Travel - (2) people for Prebuild & Final</u>	\$ 1,500.00
		\$ 208,022.00

Customer: Hollywood Remount

JOB#: 0

Section 1	LIGHTING		Labor	Materials
101	Remove Exterior and Interior Lighting		\$ 4,978.78	
	<i>Note: Lights from Horton Unit will be transferred/reinstalled on Medic Master unit except where listed in 122.</i>			
	REMOVE EXTERIOR LIGHTING - MEDIC MASTER UNIT			
	1	Front of Module - Remove Warning Lights. Remove clearance lights.		
	2	StreetSide - Remove Warning Lights. Remove Scene Lights.		
	3	Curbside - Remove Warning Lights. Remove Scene Lights.		
	4	Rear of Module - Remove traffic adviser. Remove Warning Lights. Remove clearance lights. Remove center brake light. Remove Brake/Turn/Reverse lights. Remove Tag Lights. Remove DOT lights from outer edges of rear bumper.		
	5	Do not remove any lighting from Chassis		
	6	Remove Dome Lights and LED strip lights from module interior.		
	REMOVE EXTERIOR LIGHTING - HORTON UNIT			
	7	Front of Module - Remove Warning Lights (Label as to position). Remove clearance lights.		
	8	StreetSide - Remove Warning Lights (Label as to position). Remove Scene Lights. Remove mid level DOT light.		
	9	Curbside - Remove Warning Lights (Label as to position). Remove Scene Lights. Remove mid level DOT light.		
	10	Rear of Module - Remove Lightbar. Remove Warning Lights. Remove clearance lights. Remove center brake light. Remove Brake/Turn/Reverse lights. Remove Tag Lights.		
	11	Remove grill and intersection lights.		
	12	Remove cab lightbar		
	13	Remove Go light from top of cab.		
	14	Remove Brow Light.		
	15	Remove Dome Lights from module interior.		
122	Lighting		Labor	Materials
	<i>Note: Below is for the remounted Medic Master Body.</i>		\$ 5,642.80	\$ 7,081.05
	INSTALL LIGHTING - FRONT OF MODULE			
	1	EMERGENCY LIGHTS - UPPER: Transfer and reinstall M9 lights with new Chrome 900 series conversion kits for M series lights.		
	2	LIGHT BAR: None on Body		
	3	DOT / CLEARANCE LIGHTS: Install new Weldon LED lights - Clean and reuse stainless brush guards.		
	INSTALL LIGHTING - STREETSIDE			
	4	EMERGENCY LIGHTS - UPPER: Transfer and reinstall M9 lights with new Chrome 900 series conversion kits for M series lights.		
	5	EMERGENCY LIGHTS - MID: Transfer and reinstall M7 lights with new Chrome 700 series conversion kits for M series lights.		
	6	SCENE / LOAD LIGHTS: Install (2) new Tecniq K90 series LED scene lights with chrome flanges.		
	7	DOT / CLEARANCE LIGHTS: Install new Weldon LED lights - Clean and reuse stainless brush guards.		
	INSTALL LIGHTING - CURBSIDE			
	8	EMERGENCY LIGHTS - UPPER: Transfer and reinstall M9 lights with new Chrome 900 series conversion kits for M series lights.		
	9	EMERGENCY LIGHTS - MID: Transfer and reinstall M7 lights with new Chrome 700 series conversion kits for M series lights.		
	10	SCENE / LOAD LIGHTS: Install (2) new Tecniq K90 series LED scene lights with chrome flanges.		
	11	DOT / CLEARANCE LIGHTS: Install new Weldon LED lights - Clean and reuse stainless brush guards.		

Customer: Hollywood Remount

JOB#: 0

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Customer: Hollywood Remount

JOB#: 0

Section 2		ELECTRICAL			
		Project Description: Remount Medic Master Body			
		Chassis: Existing FL - M2 from Horton Ambulance			
		Ambulance Module OEM: Medic Master			
104		Disconnect, label And Pull Back Electrical		Labor	Materials
		HORTON UNIT		\$ 3,452.26	
	1	Pull all wires from console to module.			
	2	Remove radios, switch panel, console and components. (Note: Console will be reconditioned and reinstalled with new electrical components, see 124)			
	3	Disconnect all chassis grounds			
	4	Remove bumper speakers (Note: They will be reinstalled after graphics)			
	5	Remove the back up camera off of rear of module.			
		MEDIC MASTER UNIT			
	6	Pull back wires from under hood and label. Includes cables			
	7	Pull all wires from console to module and label.			
	8	Remove radios, vista panel, console and components.			
	9	Disconnect all chassis grounds			
	10	Inspect all removed electrical circuits, fuses, and components for damage. Notify sales of any findings			
	11	Remove the auto eject shoreline inlets.			
	12	Remove key pads for electric locks			
	13	Take circuit board panel loose from drop down housing. This will allow the housing to be removed and recovered. Secure the circuit panel with straps to ensure no damage is caused.			
124		Electrical Section		Labor	Materials
		Electrical System Type: Vmux Multiplex - Will require new Vista Panels and updated programming.		\$ 14,954.00	\$ 12,270.84
		CAB/HOOD/CHASSIS ELECTRICAL			
	1	Remove seats, trim, headliner			
	2	Route wiring harness for exterior scene light and lightbar.			
	3	Install a new 400 amp fuse and holder.			
	4	Install circuits for under dash connections.			
	5	Catalog and separate wires: Hood, Cab			
	6	Pull wire harnesses to hood, cab, and dash locations.			
	7	Separate, Route, and extend wiring to under hood locations: Speaker circuits go to cab; a/c, grille, intersection circuits go to rear electrical cabinet.			
	8	Separate, Route, and extend wiring to cab location.			
	9	Separate, Route, and extend wiring to under dash locations and seat base as needed.			
	10	Route and hook up main battery power supply cable as required. Batteries will be relocated to M8 compartment (RF Lower)			
	11	Reinstall Horton console after it has been reconditioned. New forward lid will be fabricated.			
	12	Install and wire new siren controller in same position of second lid.			
	13	Install and wire new Vista panel in forward console lid.			
	14	Reinstall, and wire in, console components, including computer mounts.			
	15	Reinstall Radios from Horton unit if applicable.			
	16	Route and hook up cable to monitor for rear back up camera in overhead panel. (Per CAAS requirements)			
	17	Reinstall seats, seatbelts, trim, and headliner. (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM requirements)			
	18	Install Anti-theft security module. (Per CAAS requirements)			
	19	Install new battery switch.			
	20	Wire under dash circuits			
	21	Wire ignition circuit			
	22	Wire brake light circuit			
	23	Wire grill lights.			
	24	Wire intersection lights			
	25	Wire a/c clutch circuit			
	26	Wire turn signals			

Customer: Hollywood Remount

JOB#: 0

		MODULE INTERIOR ELECTRICAL			
	27	Reinstall circuit board panel to drop down housing. Ensure all circuit connections and components are okay.			
	28	Install and wire new Vista panel in action area.			
	29	Test inverter functions.			
		MODULE EXTERIOR ELECTRICAL			
	30	Install new auto eject shoreline inlets in angled housings on right front of module			
	31	Install new door switches.			
	32	Hookup tail light harness to OEM harness. Includes brake, turn, tail, and reverse lights.			
	33	Install new backup alarm.			
	34	Reinstall module roof antennas if needed.			
	35	Transfer and install back up camera from Horton module. Install on rear of module above rear doors. (Per CAAS requirements)			
	36	Reinstall and wire bumper speakers for siren - after graphics are installed.			
	37	Install chassis and battery grounds.			
	38	Reinstall door lock keypads			
	39	Power up module and function test.			
			Totals	\$ 18,406.26	\$ 12,270.84
				Total	\$ 30,677.10

Customer: Hollywood Remount

JOB#: 0

Section 3	HEATING AND AIR CONDITIONING			
	Project Description: Remount Medic Master Body			
	Chassis: Existing FL - M2 from Horton Ambulance			
	Ambulance Module OEM: Medic Master			
106	Evacuate, Disconnect And Remove AC system		Labor	Materials
	HORTON UNIT		\$ 5,244.00	
	1	Evacuate A/C system.		
	2	Disconnect and pull back all A/C and heater hoses.		
	3	Cap off chassis compressor to prevent contamination.		
	MEDIC MASTER UNIT			
	4	Evacuate A/C system.		
	5	Disconnect and pull back all A/C and heater hoses. Cap off hoses to prevent contamination.		
	6	Disconnect and remove condenser - Under module mount. (A new unit will be installed) Give wedges and condensor housing to paint shop.		
	7	Disconnect and remove the module A/C evaporator. (A new unit will be installed)		
	8	Disconnect and remove 110v compressor from under body. Unit will not be reinstalled		
125	HVAC Systems		Labor	Materials
	1	Route and connect new AC and Heater Hoses to chassis.	\$ 5,046.22	\$ 6,860.15
	2	Connect and install new condenser - Front of module mount.		
	3	Connect and install new module evaporator.		
	4	Install new heat shield		
	5	Charge A/C system and check pressures to OEM specifications		
	Totals		\$ 10,290.22	\$ 6,860.15
	Total		\$ 17,150.37	

Customer: Hollywood Remount

JOB#: 0

Section 4		DOORS			
103		Remove, Break Down and Label Doors		Labor	Materials
		MEDIC MASTER BODY ONLY		\$	2,837.25
	Entry Doors: 3				
	Compartment Doors: 12				
	1	Remove and break down entry doors for paint. Label and bag all removed parts.			
	2	Remove and break down compartment doors for paint. Label and bag all removed parts.			
	3	Remove door panels and replace with new panels. (3) Entry doors and (12) Compts.			
117		Recondition Compartments / Hinges / Door Panels / Diamond Plate		Labor	Materials
		MEDIC MASTER BODY ONLY		\$	4,187.75
	1	Polish and inspect hinges.			
	2	> Install new door panels - (12) Compartment doors			
	3	> Install new door panels - (3) Entry doors Upper & Lower			
	4	Polish exterior diamond plate - rear kick plate, corner guards, and stone guards.			
	5	Polish cab step assemblies on the chassis that had Horton Body on it.			
123		Module Doors		Labor	Materials
		MEDIC MASTER BODY ONLY		\$	3,862.89
	Entry Doors: 3				\$ 7,258.59
	Compartment Doors: 12				
		REAR ENTRY DOORS			
	1	Reassemble and Install rear entry doors with the following options:			
		New exterior and interior handles (Per FMVSS and CAAS requirements)			
		New rotary latches (Per FMVSS and CAAS requirements)			
		New nader pins (<i>Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements</i>)			
		New electric lock actuators			
		Install NEW windows - Direct Replacement			
		New door gaskets			
		Time handles and latches			
		Install interior door panels - Upper & Lower panels will be new.			
		Check for proper alignment			
		CURBSIDE ENTRY DOOR			
	2	Reassemble and Install curbside entry door with the following options:			
		New exterior and interior handles (Per FMVSS and CAAS requirements)			
		New rotary latches (Per FMVSS and CAAS requirements)			
		New nader pins (<i>Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements</i>)			
		New electric lock actuator			
		Install NEW windows - Direct Replacement			
		New door gaskets			
		Time handles and latches			
		Install interior door panels - Upper & Lower panel will be new.			
		Check for proper alignment			

Customer: Hollywood Remount

JOB#: 0

		COMPARTMENT DOORS			
	3	Reassemble and Install compartment doors with the following options:			
		New handles (Per FMVSS and CAAS requirements)			
		New rotary latches (Per FMVSS and CAAS requirements)			
		New nader pins (<i>Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements</i>)			
		New electric lock actuators			
		New door gaskets			
		Time handles and latches			
		Install NEW interior door panels on all compartment doors			
		Check for proper alignment			
			Totals	\$ 10,887.89	\$ 7,258.59
				Total	\$ 18,146.48

Customer: Hollywood Remount

JOB#: 0

Section 5	EXTERIOR INSTALLATION AND HARDWARE			
102	Remove Exterior Hardware		Labor	Materials
	HORTON UNIT		\$ 1,679.13	
	1	Remove rear bumper.		
	2	Remove rear kick plate.		
	MEDIC MASTER UNIT			
	1	Remove all diamond plate stone guards and corner guards from the module.		
	2	Remove drip rails.		
	3	Remove the fender flares from the rear wheel wells.		
	4	Remove rub rails.		
	5	Remove rear door grabbers.		
	6	Remove rear bumper.		
	7	Remove rear kick plate.		
	8	Remove exterior exhaust vents (3)		
	9	Remove O2 tank storage racks - give to paint shop to be repainted.		
	10	Remove curbside window.		
	11	Remove number placard frames.		
121	Install Hardware		Labor	Materials
	INSTALL MODULE EXTERIOR HARDWARE - MEDIC MASTER BODY		\$ 6,087.90	\$ 5,178.02
	1	Reinstall diamond plate rear kick plate with recessed center tag location.		
	2	Install rear bumper with new diamond plate pontoons and flip up step.		
	3	Install new rubber gum drops to rear kick plate for flip up step.		
	4	Install new black rubber fender flares		
	5	Reinstall flat stone guards to the front of the module.		
	6	Reinstall diamond plate corner stone guards		
	7	Install new diamond plate to curbside stepwell.		
	8	Install new C-channel rub rails with new rubber spacers. Rubrails to have red/white reflective strip in center.		
	9	Install new hub and lug nut covers. <i>(Make sure lugnuts are torqued to spec and signed off in critical process book before installing wheel covers per QVM requirements)</i>		
	10	Install new braided stainless steel extension to rear wheels.		
	11	Install new CPI door grabbers. (4) at the rear		
	12	Install reflective DOT stickers. Red at rear (4) and amber at front (4)		
	13	Install new exhaust vents and screens (3)		
	14	Reinstall curbside window.		
	15	Install new mudflaps		
	16	Cut new drip rails and install after graphics		
	INSTALL HARDWARE EXTERIOR COMPARTMENTS - MEDIC MASTER BODY			
	17	Clean and reinstall any compartment shelves and dividers that were removed.		
	18	Install Starboard in Back Board compartment.		
	19	Install new door hold opens.		
	20	Install slide out battery tray in M8 compartment (RF Lower)		
	22	Install trash can holder on rear entry lead door, lower panel.		
	Totals		\$ 7,767.03	\$ 5,178.02
	Total		\$	\$ 12,945.05

Customer: Hollywood Remount

JOB#: 0

Section 6	INTERIOR INSTALLATION, MODIFICATIONS, AND CABINETS			
108	Remove Floor Plates, Trim Thresholds, And Flooring		Labor	Materials
	MEDIC MASTER UNIT		\$ 1,500.00	
	1	Remove antler and lock bar if present		
	2	Remove Floor Plates.		
	3	Remove Thresholds.		
	4	Remove Floor Trim.		
	5	Remove attendant seat.		
	6	Remove attendant seat base.		
	7	Remove flooring		
	8	Remove plywood subfloor and replace		
131	Pass-Thru, Install bellows		Labor	Materials
	MEDIC MASTER UNIT		\$ 400.00	114.82
	1	Install new accordion bellows. Seal with black silicone		
148	Console		Labor	Materials
	1	Existing Horton Console will be reconditioned and resprayed with GRAY rhino line.	\$ -	
126	Install Sub Floor / Install Floor / Install Floor Components			
	MEDIC MASTER UNIT		Labor	Materials
	1	Install new Plywood subfloor	\$ 2,450.00	2806.22
	2	install new floor covering: Lonseal 424TX		
	3	install new floor trim		
	4	Make and install new stainless rear and side thresholds		
	5	Apply no skid thresholds		
	6	Attendant seat base: Install new swivel seat base. (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements)		
	7	Attendant seat: Install new Wise seat with 4-point belt and child safety seat - Gunmetal gray (Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements)		
172	Power Loader / Performance Loader / FERNO		Labor	Materials
	1	Transfer and install Power Load system from Horton unit to Medic Master unit - Offset to the streetside. (Requires new floor track plate)	\$ 2,400.00	
127	Plexiglass, Handles		Labor	Materials
	MEDIC MASTER UNIT		\$ 1,400.00	\$ 328.01
	1	Replace All Plexi Windows (5)		
	2	Clean out all cabinets		
	3	Remove any discolored silicone if present and apply new silicone		
129	Upholstery		Labor	Materials
	MEDIC MASTER UNIT		\$ 2,088.04	\$ 2,657.33
	1	Remove all upholstery and label as to position.		
	2	Recover all upholstery (including circuit board drop down housing)- Gunmetal Gray.		
	3	Recover cab seats.		
	3	Reinstall upholstery after all interior work is completed.		

Customer: Hollywood Remount

JOB#: 0

146		Fabricate Cabinets / Cabinet Modifications / Interior Installations	Labor	Materials
		MEDIC MASTER UNIT	\$ 2,937.00	\$ 2,885.43
	1	Remove circuit board drop down housing from above curbside entry. Reinstall after it is recovered.		
	2	Overlay squad bench lid and top with gray mica. Reband squad bench lid with gray. (All red needs to be covered)		
		Squad Bench		
	3	Hold Opens: Replace		
	4	Seat Belts: Replace (<i>Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM, FMVSS, and CAAS, requirements</i>)		
		Countertops		
	5	Overlay countertop surfaces with new stainless steel		
		Brushed stainless steel		
	6	Install stainless to streetside face of cabinets - cover all red mica.		
	7	Install stainless to curbside face of squad bench and lower part of right front cabinet - cover all red mica.		
	8	Trim any cabinet damage as needed with stainless steel trim.		
157		Headliner	Labor	Materials
		MEDIC MASTER UNIT	\$ 372.00	\$ 356.22
	1	Fabricate new overlay panels for LED strip lights to be mounted in. Panels should be 1/4" plywood covered with white FRP.		
154		O2 System	Labor	Materials
		MEDIC MASTER UNIT	\$ 175.00	
	1	Pressure test oxygen system. Notify Sales of any issues.		
	2	Check function of wall outlets for flow.		
		Totals	\$ 13,722.04	\$ 9,148.03
			Total	\$ 22,870.07

Customer: Hollywood Remount

JOB#: 0

Section 7	FABRICATION AND BODY MODIFICATIONS			
	Project Description: Remount Medic Master Body			
	Chassis: Existing FL - M2 from Horton Ambulance			
	Ambulance Module OEM: Medic Master			
140	Front Module - Modifications		Labor	Materials
	MEDIC MASTER UNIT		\$ 575.00	\$ 301.30
	1	Install extension on front of module for bellows.		
141	Rear of Module - Modifications		Labor	Materials
	MEDIC MASTER UNIT		\$ 850.00	
	1	Weld up holes for traffic adviser, (3) center clearance lights, (2) upper outer warning lights.		
143	Curb Side Wall / Compartments / Body - Modifications		Labor	Materials
	1	Remove "glad to be there" screws in curbside body and weld up holes.	\$ 850.00	
	2	Remove "glad to be there" screws in curbside entry door and weld up holes.		
147	Fabricate Diamond Plate		Labor	Materials
	MEDIC MASTER UNIT		\$ 5,105.09	\$ 4,606.87
	1	Fabricate new diamond plate for the side entry step well		
	2	Fabricate new pontoons and rear flip up step		
	3	Fabricate new upper & lower door panels for entry doors.		
	4	Fabricate new door panels for (12) compartment doors.		
149	Fabricate Non Diamond Plate Parts		Labor	Materials
	MEDIC MASTER UNIT		\$ 4,167.00	\$ 2,789.89
	1	Fabricate new extruded run rails - give to graphics shop for stripes.		
	2	Fabricate overlay/extension for front of module. Give to paint shop to be painted.		
	3	Fabricate pull out tray for batteries. Tray will be located in M8 compartment (RF lower)		
	4	Fabricate trash can holder for rear door.		
	Totals		\$ 11,547.09	\$ 7,698.06
	Total		\$	19,245.15

Customer: Hollywood Remount

JOB#: 0

Section 8	PAINT AND GRAPHICS			
	Project Description: Remount Medic Master Body			
	Chassis: Existing FL - M2 from Horton Ambulance			
	Ambulance Module OEM: Medic Master			
113	Module - Prep / Paint / Cut / Buff		Labor	Materials
	MEDIC MASTER UNIT		\$ 3,337.00	\$ 2,988.00
	<i>Remove Module Graphics/Paint</i>			
	1	Module Streetside - Remove graphics.		
	2	Module Rear - Remove graphics.		
	3	Module Curbside - Remove graphics.		
	<i>Module - Prep / Bodywork / Prime</i>			
	4	Module Roof - Prep exterior module for primer. Repair any minor body damage and sand module.		
	5	Module Front - Prep exterior module for primer. Repair any minor body damage and sand module.		
	6	Module StreetSide - Prep exterior module for primer. Repair any minor body damage and sand module.		
	7	Module Rear - Prep exterior module for primer. Repair any minor body damage and sand module.		
	8	Module Curbside - Prep exterior module for primer. Repair any minor body damage and sand module.		
	9	Primer module		
	10	Module Front - Block sand module to identify imperfections. Prep module for paint.		
	11	Module StreetSide - Block sand module to identify imperfections. Prep module for paint.		
	12	Module Rear - Block sand module to identify imperfections. Prep module for paint.		
	13	Module Curbside - Block sand module to identify imperfections. Prep module for paint.		
	<i>Module - Paint / Cut / Buff</i>			
	14	Paint module - 2 Tone - Gray over Red - Gray Code: FLNA 94109 Red Code: FLNA 3042 (Pierce Red) Full Chevrons on rear of module - paint solid red.		
	15	Module Front - Cut and buff.		
	16	Module StreetSide - Cut and buff.		
	17	Module Rear - Cut and buff.		
	18	Module Curbside - Cut and buff.		
	<i>Prep and Paint Misc. Items</i>			
	19	Prep and paint wedges and housing for AC condensor		
	20	Prep and paint O2 racks - Yellow		
	21	Prep and paint shoreline angled housings.		
	22	Prep and paint the overlay/extension for front of module.		
	23	Rhino line console and lids - GRAY		
115	Doors - Prep / Paint / Cut / Buff		Labor	Materials
	MEDIC MASTER UNIT		\$ 2,488.00	
	1	Prep doors for primer. Remove graphics and paint. Repair any minor damage, broken welds and sand doors.		
	2	Primer Doors		
	3	Prep doors for paint. Block sand the compartment doors for imperfections.		
	<i>Doors - Paint / Cut / Buff</i>			
	4	Paint doors.		
	5	Cut and buff doors.		

Customer: Hollywood Remount

JOB#: 0

116	Chassis - Prep / Paint / Cut / Buff	Labor	Materials
	HORTON CHASSIS	\$ 1,837.00	
1	Remove graphics		
2	Chassis - Prep / Paint / Cut / Buff 2 Tone - Gray over Red - Gray Code: FLNA 94109 Red Code: FLNA 3042 (Pierce Red)		
3	Strip and reassemble as required for repaint.		
203	Install Graphics and Lettering	Labor	Materials
	MEDIC MASTER UNIT	\$ 750.00	\$ 2,620.00
1	Produce and install graphics on vehicle per customer approved layout.		
	Totals	\$ 8,412.00	\$ 5,608.00
	Total	\$ 14,020.00	

Customer: Hollywood Remount

JOB#: 0

Section 9	BODY MOUNT AND CHASSIS PREP			
	Project Description: Remount Medic Master Body			
	Chassis: Existing FL - M2 from Horton Ambulance			
	Ambulance Module OEM: Medic Master			
105	Remove Module From Chassis		Labor	Materials
	HORTON UNIT		\$ 3,475.00	
	1	Unbolt and remove module and secure on a cart		
	MEDIC MASTER UNIT			
	2	Unbolt and remove module and secure on a cart		
	3	Vacuum out cab.		
	4	Inflate tires.		
	5	Inspect mounting sill and notify sales if cracks are found		
	6	Close off all electrical penetrations in cab. Close out the pass thru to the cab to prevent damage from the environment. Close out all holes in cab.		
130	Chassis Prep		Labor	Materials
	HORTON CHASSIS		\$ 4,487.50	\$ 3,502.22
	1	Weigh Chassis (4-point) and record in critical process book. (Per QVM requirements)		
	2	Verify old chassis length and outrigger locations		
	3	Drill and install new outriggers with Grade #8 fasteners (<i>Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM requirements</i>)		
	4	Install new isolators to outriggers with new Grade #8 fasteners (<i>Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM requirements</i>)		
	5	Prepare the back of the cab		
	6	Realign front bumper on driver side.		
	Air Horns			
	6	Install NEW Air Horns (2) Hadley 26" horns, Reuse compressor. NEW tank & switches. ON cab fenders, (1) each side		
	Suspension / Secondary Leveling Valve			
	7	Inspect and test operations of OEM suspension. Advise sales of any issues.		
	Relocate Exhaust			
	8	Ensure exhaust is terminated correctly		
120	Install Module		Labor	Materials
	1	Set mod on chassis and bolt in place using new mounting fasteners (outriggers, isolators grade #8 fasteners) (<i>Torque bolts to spec, apply torque seal, and sign off in critical process book per QVM requirements</i>)	\$ 1,226.92	\$ 2,624.06
	Totals		\$ 9,189.42	\$ 6,126.28
	Total		\$	\$ 15,315.70

Customer: Hollywood Remount

JOB#: 0

Section 10	QUALITY CONTROL AND DETAIL			
	Project Description: Remount Medic Master Body			
	Chassis: Existing FL - M2 from Horton Ambulance			
	Ambulance Module OEM: Medic Master			
100		Preinspection	Labor	Materials
	1	ETR will test the mechanical, electrical and O2 systems. The customer will be notified of findings	\$ 250.00	
190		Road Test	Labor	Materials
	1	Road test vehicle both interstate and city roads with a technician in the rear testing functions.	\$ 381.02	\$ 100.00
	2	Apply fuel to vehicle to ensure proper filling without hesitation of spillage.		
	3	Vehicle will be weighed for tag and registration.		
	4	Perform 4-point weight of completed unit for weight analysis and payload. (Per QVM and CAAS requirements)		
191		QC	Labor	Materials
	1	The vehicle will be inspected and any workmanship issues found will be corrected.	\$ 750.00	\$ 500.00
	2	Install all final labels - "No Smoking" "Fasten Seat Belts" "ETR Final Vehicle Plate" "FMVSS Label" "CAAS Certification Label"		
	3	All owners and equipment manuals are to be put in the cab of vehicle.		
	4	All take-off parts including battery and cot hardware shall be returned to customer.		
192		Detail and Final Prep	Labor	Materials
	1	The vehicle will get front end alignment.	\$ 850.00	\$ 1,220.68
	2	The complete vehicle will be detailed prior to customer inspection.		
193		Customer Inspection	Labor	Materials
	1	Final inspection with customer	\$ 500.00	
	2	Work off customer GIG list		
194		Pick Up / Delivery of Units	Labor	Materials
	1	Customer will be responsible for all transport of all units.	\$ -	
		Totals	\$ 2,731.02	\$ 1,820.68
			Total	\$ 4,551.70
			Total Labor	Total Material
		Total Labor & Labor per Scope of Work	\$ 103,574.55	\$ 104,447.45
		Final Price per Scope of Work		\$ 208,022.00